

## Technical design data Series 800

Nominal bore	ID Internal diameter	OD Outer diameter	Permissible bend radius	Tolerance on OD
20	20	22.5	150	+/-0.3
25	25	27.5	170	+/-0.3
28	28	30.5	190	+/-0.3
30	30	33.2	190	+/-0.3
32	32	35.2	205	+/-0.3
35	35	38.2	235	+/-0.3
38	38	41.0	255	+/-0.3
40	40	43.2	285	+/-0.3
45	45	48.2	310	+/-0.5
50	50	53.2	355	+/-0.5
60	60	64	375	+/-0.5
65	65	69	385	+/-0.5
70	70	74	400	+/-0.5
75	75	79	410	+/-0.5
80	80	84	440	+/-0.5
90	90	94	440	+/-0.5
100	100	104	455	+/-0.5
110	110	115	530	+/-0.5
120	120	125	710	+/-0.7
125	125	130	750	+/-0.7
130	130	137	715	+/-0.7
140	140	147	760	+/-0.7
150	150	157	855	+/-0.7
175	175	182	900	+/-0.7
200	200	208	1225	+/-1.0
225	225	233	1325	+/-1.0
250	250	258	1450	+/-1.0
275	275	283	1700	+/-1.0
300	300	308	1950	+/-1.0